TILLMANN GRUPPE

METALL IN BESTFORM

TILLMANN PROFIL
METALL IN BESTFORM

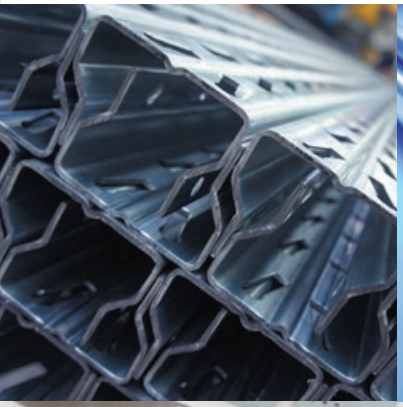
TILLMANN WERKZEUGBAU PROFILTECHNIK
METALL IN BESTFORM

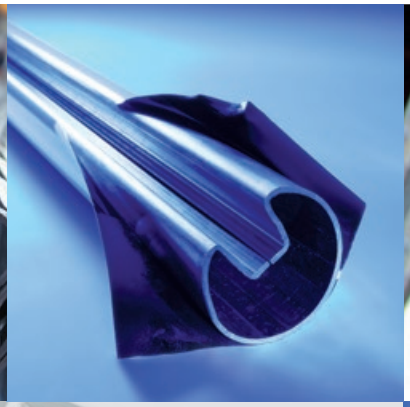
KIRCHHOFF & LEHR
METALL IN BESTFORM

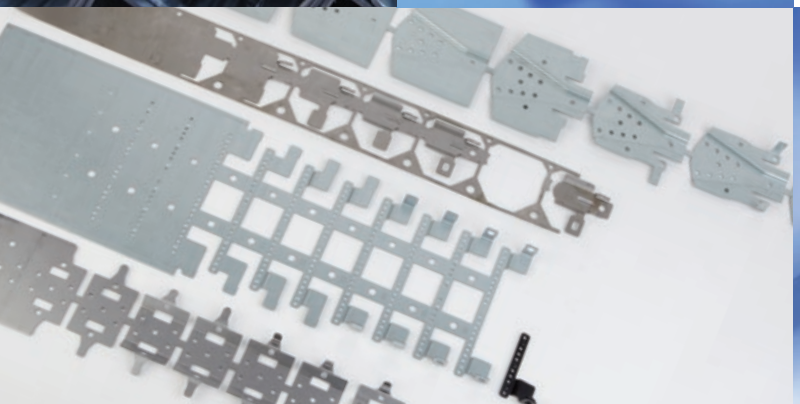
BERTRAMS LEICHLINGEN
METALL IN BESTFORM

Tillmann Group comprises four companies:
Tillmann Profil GmbH (Sundern),
Tillmann Werkzeugbau Profiltechnik GmbH (Arnsberg)
Kichhoff & Lehr GmbH (Arnsdorf),
and Wilhelm Bertrams GmbH & Co. KG (Leichlingen).

About 500 employees warrant a highly competent production of sections, parts and components. Top quality, reliability and a process-oriented approach are the hallmarks of what we do.







TILLMANN PROFIL

METALL IN BESTFORM

Cold-rolled sections

- Special/standard sections
- Laser welded
- Perforated
- Bent

Components and systems

- Laser processing
- Laser and resistance welding
- Assembly parts and technology
- Bending
- Clinching/riveting

Sectors

- Automotive industry
- Renewable energy
- Fastening technology
- Mechanical engineering
- Transportation
- Shelving and shop fitting

Roll-forming dimensions

Material thickness:
0.3 mm - 8.0 mm

Strip width:
10 mm - 1000 mm

Section height:
up to 250 mm

20,000 m² PRODUCTION SPACE

Employees: 185
Sales: 50m euros
Roll-forming lines: 12

As a family-run company, Tillmann Profil has been one of the globally leading producers of cold-rolled sections for decades.

CERTIFICATE

Tillmann Profil GmbH

ISO/TS 16949 : 2009

CERTIFICATE

Tillmann Profil GmbH

ISO 14001 : 2004 + Cor 1 : 2009

TILLMANN®
WERKZEUGBAU
PROFILTECHNIK
METALL IN BESTFORM

Cold-rolled sections

- Special sections
- Laser welded
- Complex processing
- Three-dimensional bending

Components and systems

- Clinching
- Riveting
- Welding
- Assembly parts and technology

Sectors

- Automotive industry
- Electrical industry
- Furniture industry

Stamp-technology dimensions

Press capacity:
1,600 kN

Material thickness:
up to 5.0 mm

Strip width:
up to 630 mm

Roll-forming dimensions

Material thickness:
0.3 mm - 3.5 mm

Strip width:
up to 350 mm

Section height:
up to 80 mm

CERTIFICATE

DQS GmbH

Tillmann Werkzeugbau Profiltechnik GmbH

ISO/TS 16949 : 2009

Zertifikat für
Tillmann Werkzeugbau
Profiltechnik GmbH

10,000 m²
PRODUCTION SPACE

Employees: 125
Sales: 28m euros
Roll-forming lines: 9

Utmost precision, reliability and innovativeness are the strengths that have allowed Tillmann Werkzeugbau Profiltechnik to reach its goals since 1975.

KIRCHHOFF & LEHR®

METALL IN BESTFORM

Cold-rolled sections

- Special/standard sections
- Laser welded
- Perforated
- Bent

Components and systems

- Welding and resistance welding
- Assembly technology
- Mandrel bending
- Final assembly
- Clinching/riveting
- Laser welding

Sectors

- Automotive industry and trailer manufacturing
- Sanitary and construction industries
- Solar industry
- Electrical industry
- Traffic engineering
- Warehouse and conveyor technology

Roll-forming dimensions

Material thickness:
0.3 mm - 6.0 mm

Strip width:
up to 700 mm

Section height:
up to 150 mm

9,000 m² PRODUCTION SPACE

Employees: 100
Sales: 22m euros
Roll-forming lines: 8

From Arnsdorf near Dresden, Saxony,
Kirchhoff & Lehr delivers precise,
cold-rolled sections worldwide.

ZERTIFIKAT

Kirchhoff & Lehr GmbH

ISO/TS 16949 : 2009

BERTRAMS LEICHLINGEN

METALL IN BESTFORM

Cold-rolled sections

- Special/standard sections
- Stamping
- Surface processing
- Perforating

Components and systems

- Welding
- Component assembly
- Clinching/riveting

Sectors

- Construction industry
- Locking technology
- Conveyor technology
- Machinery and warehouse equipment
- Electrical industry
- Solar technology

Roll-forming dimensions

Material thickness:
0.3 mm - 5.0 mm

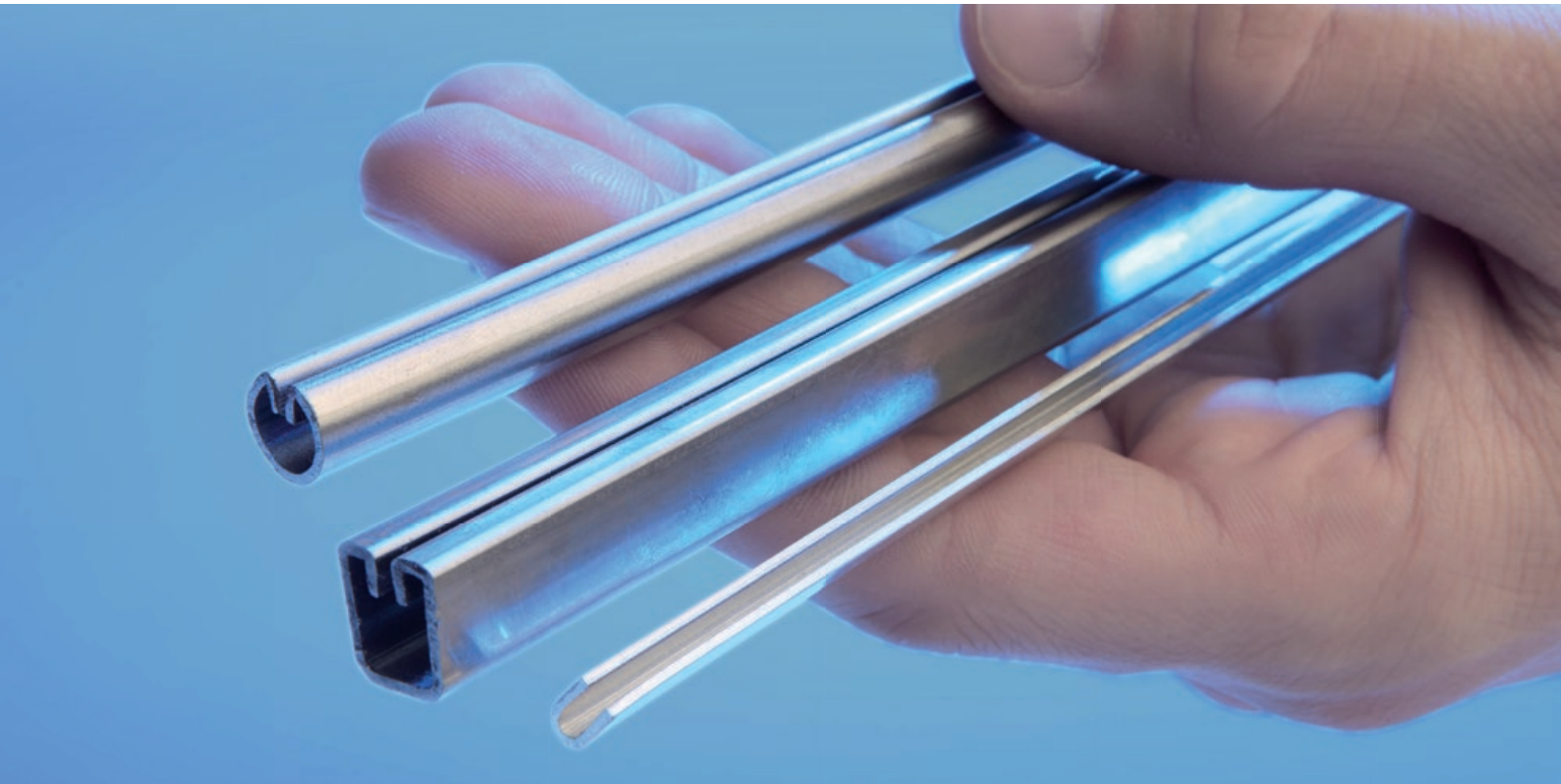
Strip width:
up to 420 mm

Section height:
up to 140 mm

7,550 m²
PRODUCTION SPACE

Employees: 80
Sales: 16m euros
Roll-forming lines: 8

Bertrams, located in Leichlingen, Rhineland, supplies more than 80 industries.



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Scan here for our promotional video.

Scan here for our brochure.

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